



Laser Assisted RObotic Surgery of the anterior Eye Segment

Project full title:	Laser Assisted Robotic Surgery of the anterior Eye Segment
Project Acronym:	LA-ROSES
Grant Agreement number:	601116
Deliverable no.:	D 3.4
Title:	Eye hand-piece first version release
Contractual Date of Delivery	30/05/2015
Actual Date of Delivery	-
Organization Short Name of Milestone Leading Partner	EKY
Organization Short Name of Other Participants	IFAC, FAST
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Editors	Francesca Rossi, Bernardo Magnani, Fabio Leoni
Version	4
Tasks contributing to this deliverable	T2
Dissemination Level ¹	RE
Total number of pages (including cover page)	4



¹ Dissemination Level:

PU Public

PP Restricted to other programme participants (including the Commission Services)

RE Restricted to a group specified by the consortium (including the Commission Services)

CO Confidential, only for members of the consortium (including the Commission Services)



Version Management

Version	Date	Status	Author	Modification
1	2/02/2015	Setup	Ekymed	Creation of document
2	10/04/2015	Draft	Ekymed	Structure and initial content
3	10/05/2015	Draft	All partners	Revision/Comments
6	30/05/2015	Final	Ekymed	Final Revision



Summary

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1 Executive Summary

The present deliverable D3.4 aims to describe the LA-ROSES handpiece first release version, according to the deliverable D2.1. All the components are included, in order to simplify the vision and understanding of the general views, screw, spines are not included, but are, of course, present and included in the CAD file.

2 List of components

The next table shows the list of all the components, including name, quantity, material, supplier (if the component will be bought by a supplier or classified “new component” if it is a new part.

Name of component	N.	Type	Supplier
12_5_9STAGES	1	on the market	Faulhaber
50-QUARK_640_9MM-F1_4	1	on the market	FLIR
AM1020-_2R_-_01	2	on the market	Faulhaber
BEARING HOLDER	2	new	-
CYLINDER	1	new	-
HUMAN_EYE_ANY	1	for reference	-
INCLINOMETER_MURATA_SCA121	1	on the market	Murata
LASER HOLDER_REV2	1	new	-
LASER HOLDER_ROTATORY_REV3	1	new	-
LASER MOTOR HOLDER_REV2_DX	1	new	-
LASER MOTOR HOLDER_REV2_SX	1	new	-
MAIN_BOARD	1	new	-
MICROSWITCH	2	on the market	
MICROSWITCH_SPINE	1	new	-
MICROSWITCH_SUPPORT	1	new	-
NIR_CAMERA	1	on the market	IDS
NIR_CAMERA_SUPPORT	1	new	-
OSELA_DRIVER HOLDER	2	new	-
OSELA_LASER_DRIVER	1	on the market	OSELA
OSELA_LASER_LENS	1	on the market	OSELA
PU9TR_SLIDER	1	on the market	NSK
PU9TR4017_501_RAIL	1	on the market	NSK
RDM6620	1	on the market	Faulhaber
REGULATION_SHAFT	1	new	-
RING_LASER_DISTANCE	2	new	-
SHAFT	1	new	-
SHAFT_CAMERA_TILT	2	new	-
SLIDER_BOARD_TILT_REV3	1	new	-
THERMAL_ORIENTATION_PLATE	1	new	-
W_618_4.ASM	2	on the market	SKF
X_MOTOR_CONNECTOR_REV2	1	new	-
XSLIDE_MOTOR_HOUSING	1	new	-
Total components	39		

Total "new components"

23

Tab. 1 - Bill of materials

In the next picture a general view of the Handpiece is reported².

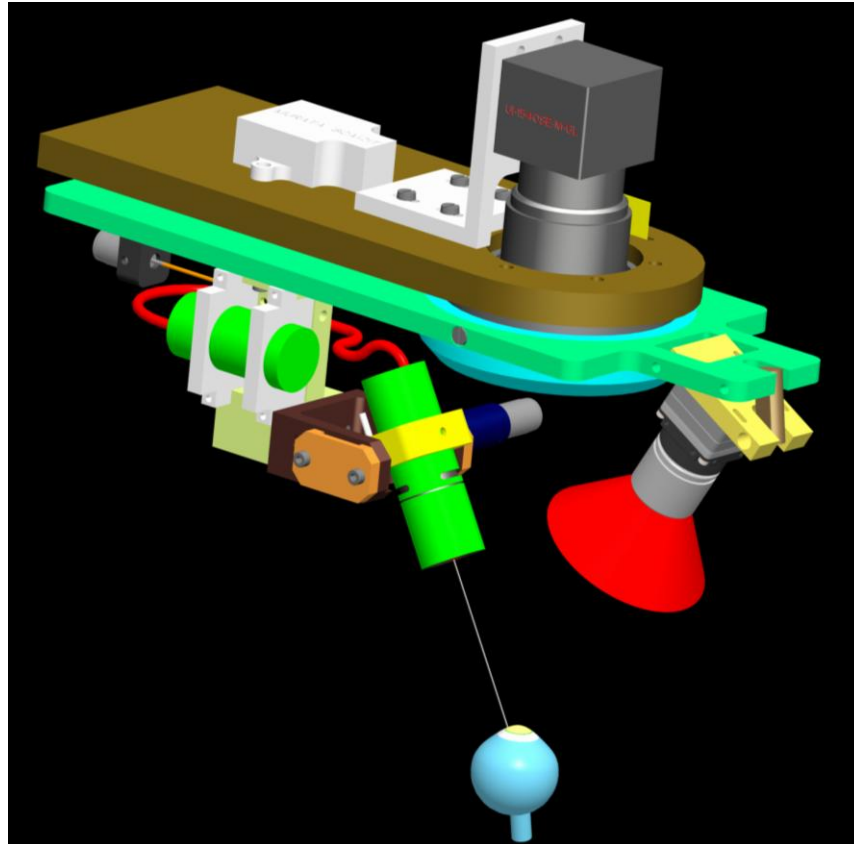


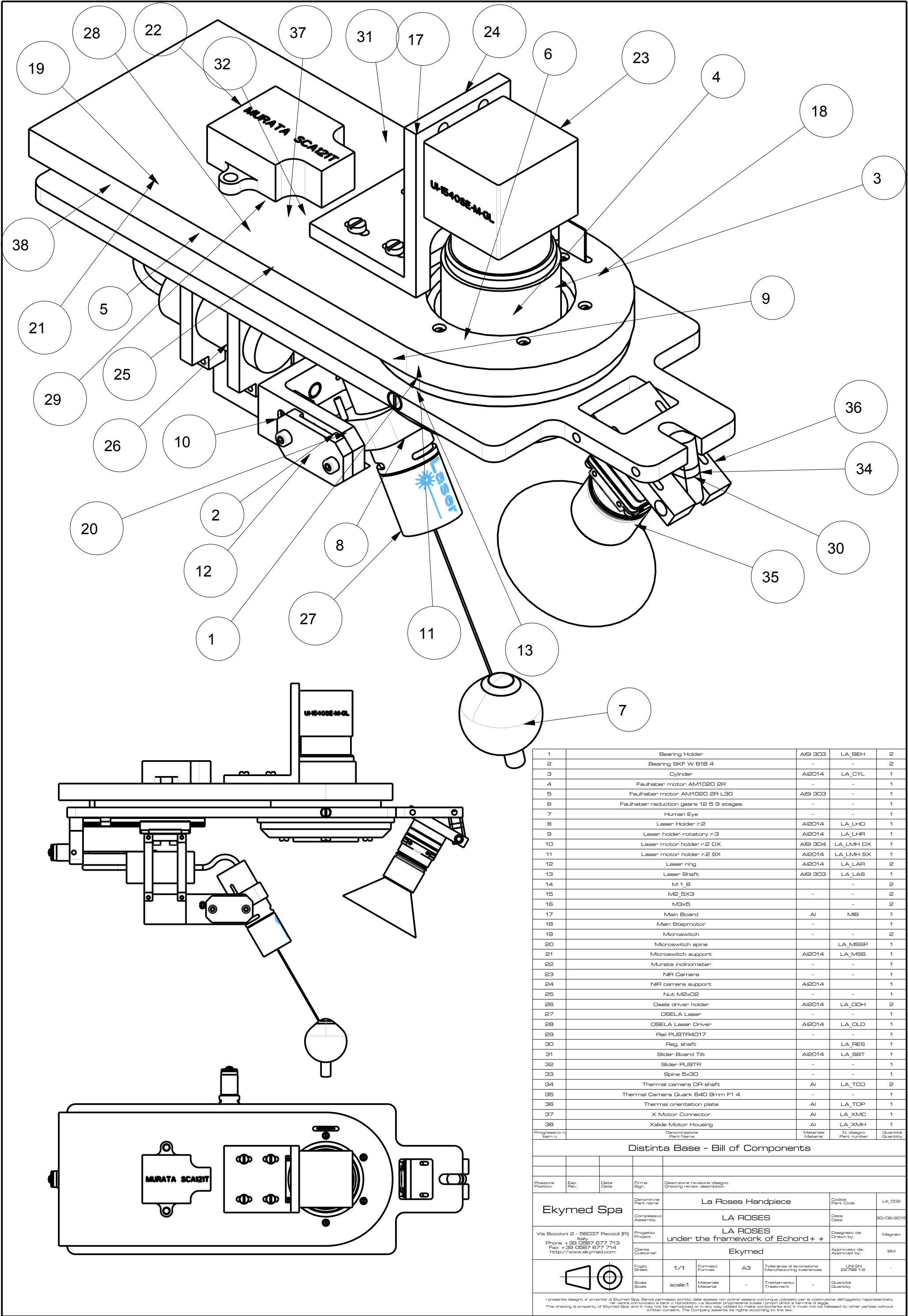
Fig. 1 - La Roses Handpiece

Additional one component remains to be developed: a case that cover and protect the Handpiece. This it will be done around two months before the end of the project, because some modifications are possible.

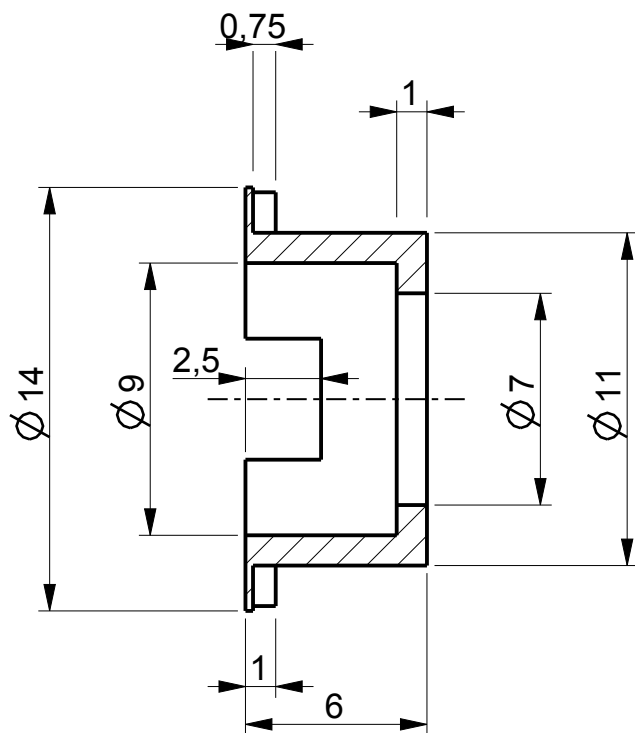
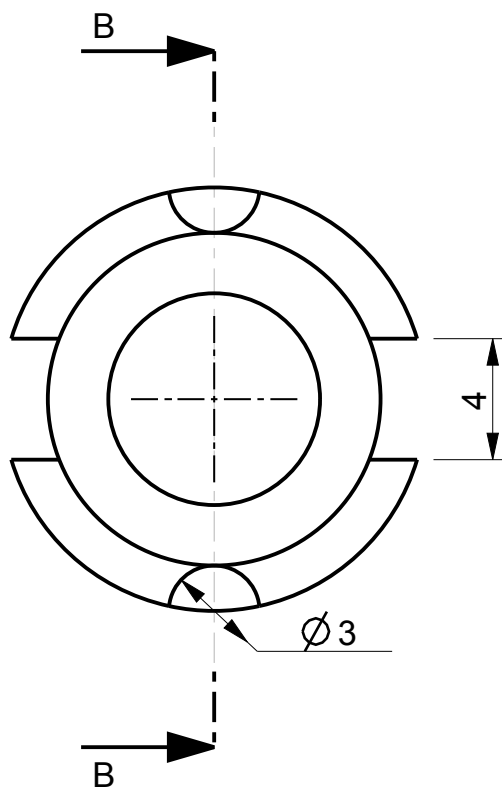
In the next pages, the first release of all the drawings of the new components is included.

² HI RES version is available on request

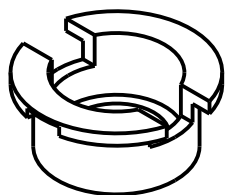
A
B
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1	Bearing Holder	AISI 303	LA_BEH	2
2	Bearing SKF W 618 4	-	-	2
3	Cylinder	AI2014	LA_CYL	1
4	Faulhaber motor AM1020 2R	-	-	1
5	Faulhaber motor AM1020 2R L30	AISI 303	-	1
6	Faulhaber reduction gears 12 5 9 stages	-	-	1
7	Human Eye	-	-	1
8	Laser Holder r.2	AI2014	LA_LHO	1
9	Laser holder rotatory r.3	AI2014	LA_LHR	1
10	Laser motor holder r.2 DX	AISI 304	LA_LMH DX	1
11	Laser motor holder r.2 SX	AI2014	LA_LMH SX	1
12	Laser ring	AI2014	LA_LAR	2
13	Laser Shaft	AISI 303	LA_LAS	1
14	M 1 6	-	-	2
15	M2 5x3	-	-	2
16	M3x5	-	-	2
17	Main Board	AI	MIB	1
18	Main Stepmotor	-	-	1
19	Microswitch	-	-	2
20	Microswitch spine	-	LA_MSSP	1
21	Microswitch support	AI2014	LA_MSS	1
22	Murata inclinometer	-	-	1
23	NIR Camera	-	-	1
24	NIR camera support	AI2014	-	1
25	Nut M2x02	-	-	1
26	Osele driver holder	AI2014	LA_ODH	2
27	OSELA Laser	-	-	1
28	OSELA Laser Driver	AI2014	LA_OLD	1
29	Rail PU8TR4017	-	-	1
30	Reg. shaft	-	LA_RES	1
31	Slider Board Tilt	AI2014	LA_SBT	1
32	Slider PU8TR	-	-	1
33	Spine 5x30	-	-	1
34	Thermal camera OR shaft	AI	LA_TCO	2
35	Thermal Camera Quark 640 8mm F1.4	-	-	1
36	Thermal orientation plate	AI	LA_TOP	1
37	X Motor Connector	AI	LA_XMC	1
38	Xalide Motor Housing	AI	LA_XMH	1
Progressivo n. Item n.	Denominazione Part Name	Materiale Material	N. disegno Part number	Quantità Quantity
Distinta Base - Bill of Components				
Posizione Position	Esp. Rev.	Data Date	Firma Sign	Descrizione revisione disegno Drawing review description
Ekymed Spa		Denominazione Part name	La Roses Handpiece	
		Completivo Assembly	LA ROSES	
Via Boccioni 2 - 56037 Peccioli (PI)		Progetto Project	LA ROSES under the framework of Echord + +	
Phone +39 0587 677 713		Cliente Customer	Ekymed	
Fax +39 0587 677 714		Disegnato da: Drawn by:	Magnani	
http://www.ekymed.com		Approvato da: Approved by:	BM	
Foglio Sheet	1/1	Formato Format	A3	Tolleranze di lavorazione Manufacturing tolerances
Scale Scale	scale:1	Materiale Material	-	UNI EN 22768 1-2
		Trattamento Treatment	-	Quantità Quantity
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SECTION B-B



SCALE 2,000

Posizione		Esp. Rev.	Data	Firma	Descrizione revisione disegno				
Position		Exp. Rev.	Date	Sign	Drawing review description				
Ekymed Spa				Denominazione	Bearing Holder			Codice	LA_BEH
				Part name				Data	
				Completativo				Disegnato da:	BM
				Assembly				Drawn by:	
Via Boccioni 2 - 56037 Peccioli (PI)				Progetto				Approvato da:	
Italy				Project				Approved by:	
Phone +39 0587 677 713				Cliente	SSSA			UNI EN	normale
Fax +39 0587 677 714				Customer				22768 1-2	
http://www.ekymed.com				Foglio	1/1	Formato	A4	Tolleranze di lavorazione	
				Sheet		Format		Manufacturing tolerances	
				Scale	4,000	Materiale	AlSi 303	Trattamento	/
				Scale		Material		Treatment	
								Quantità	1
								Quantity	

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1 | 2 | 3 | 4

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A

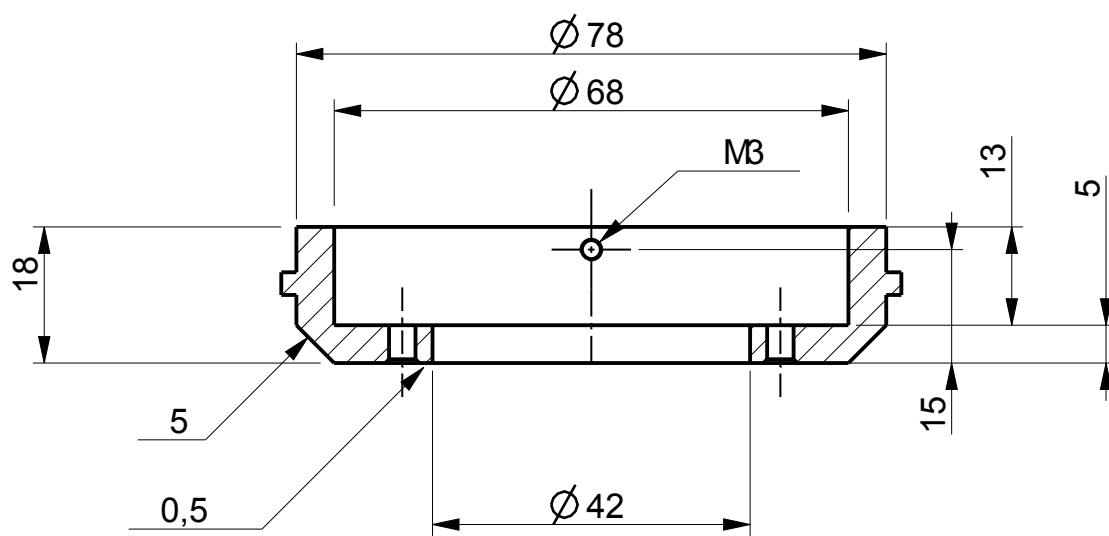
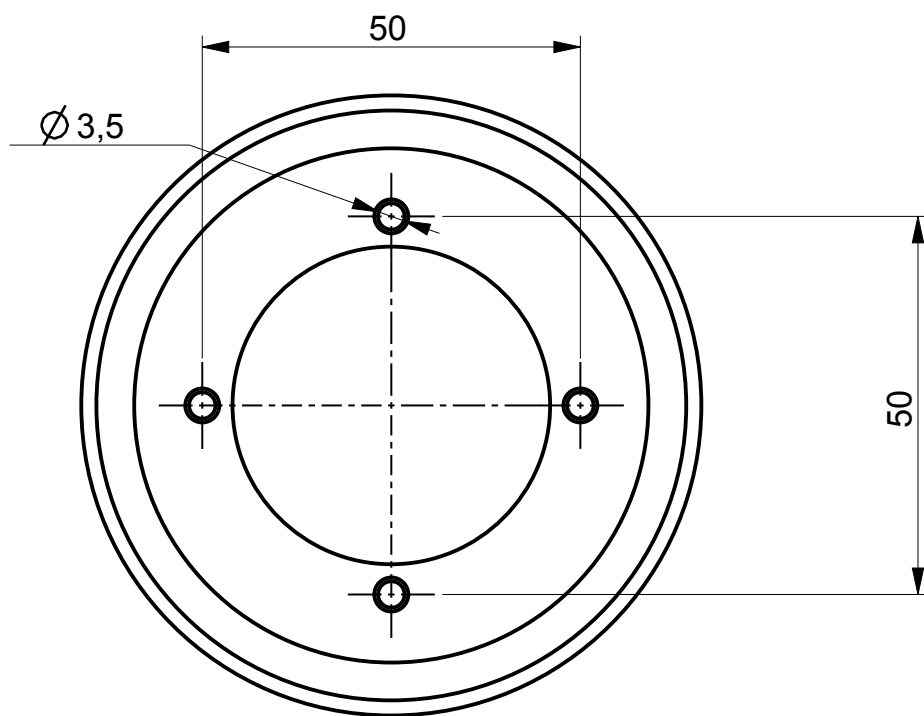
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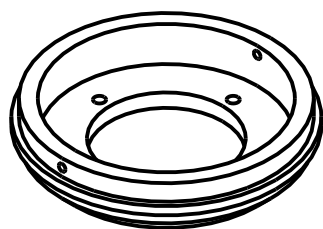
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SECTION A-A



SCALE 0,500

Posizione	Exp. Rev.	Data	Firma	Descrizione revisione disegno Drawing review description				
Ekymed Spa				Cylinder		Codice	LA_CYL	
Completato				Handpiece		Data		
Via Boccioni 2 - 56037 Peccioli (PI) Italy Phone +39 0587 677 713 Fax +39 0587 677 714 http://www.ekymed.com				La Roses		Disegnato da	BM	
Ekymed				Ekymed		Approvato da	BM	
Foglio		1/1	Formato	A4	Tolleranze di lavorazione		UNI EN	
Scale		1,000	Material	A2014	Trattamento		22768 1-2	
							normale	
							Quantità	
							1	

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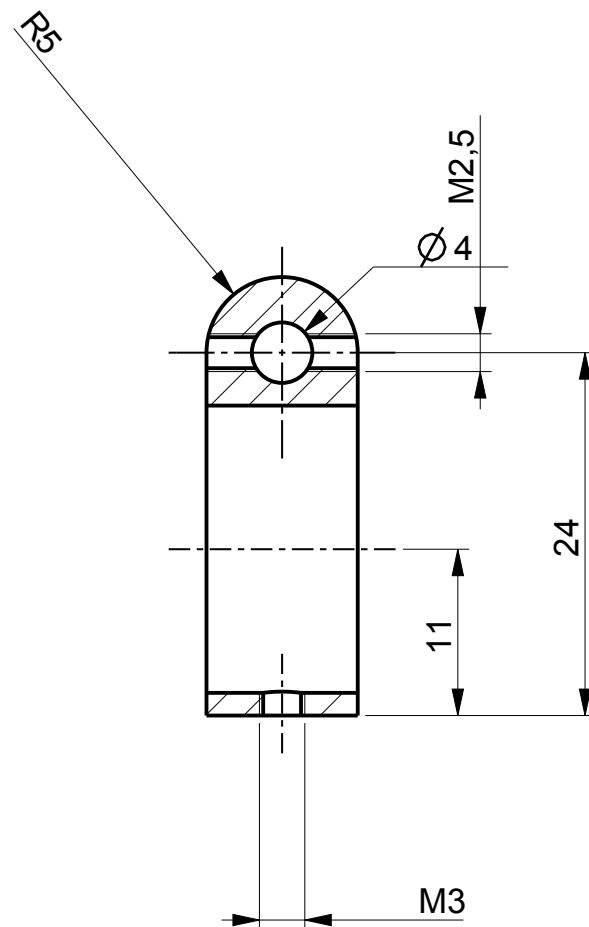
B

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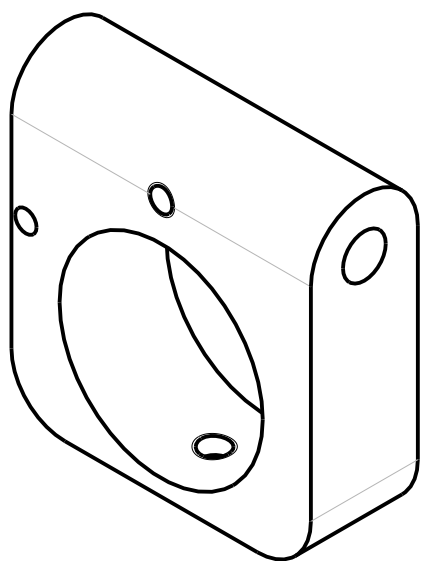
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SECTION B-B

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A

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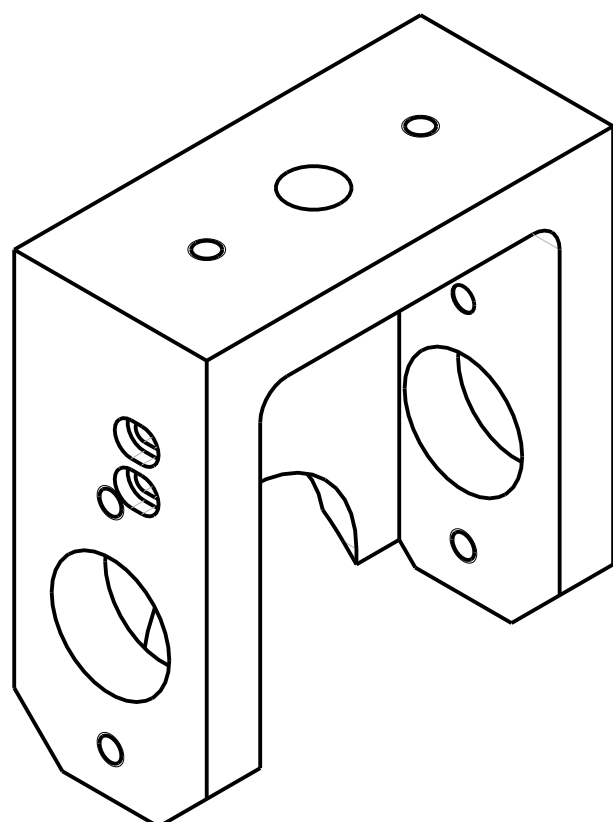
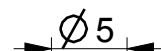
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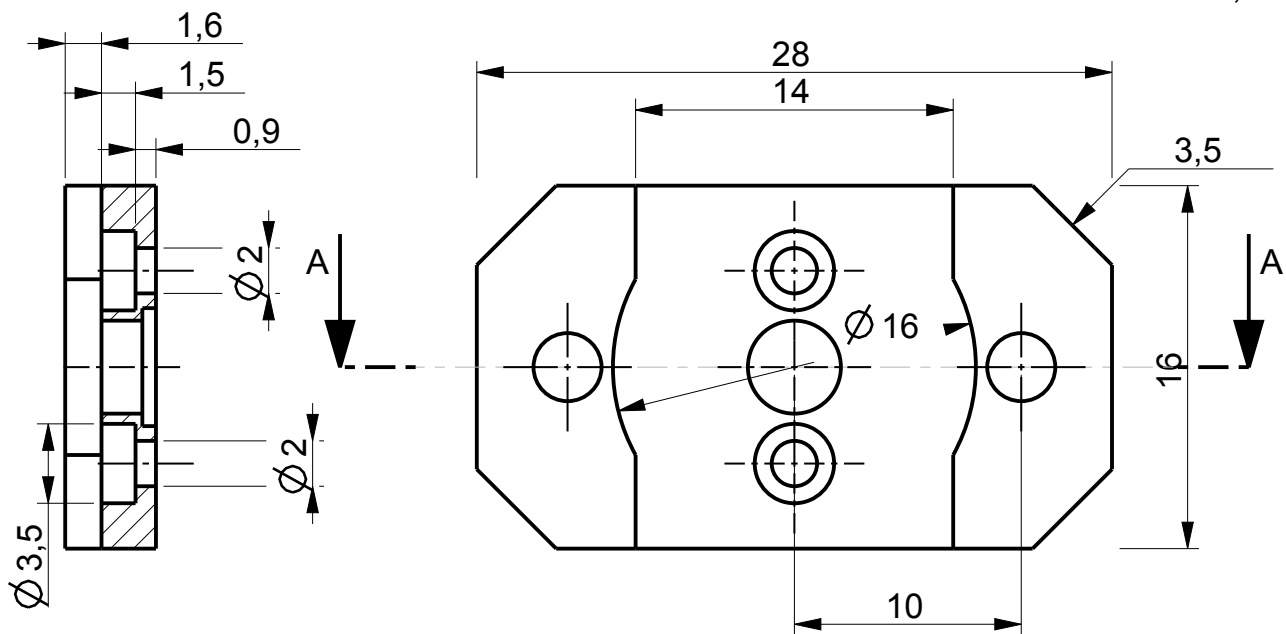
E

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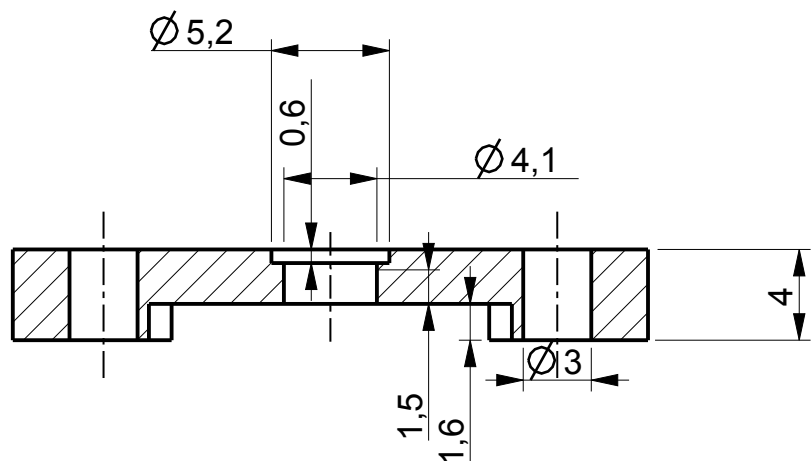
G

[illegible]

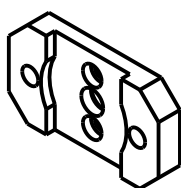
SCALE 3,000



SECTION B-B



SECTION A-A

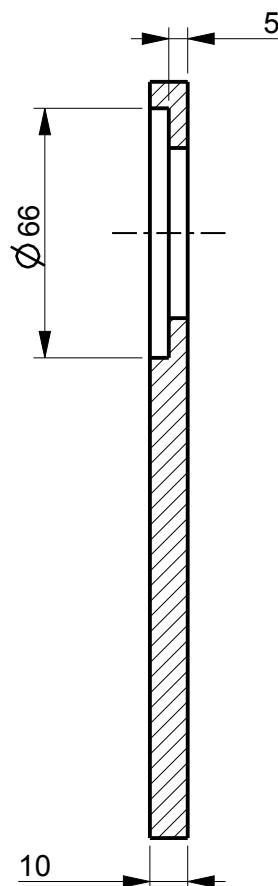
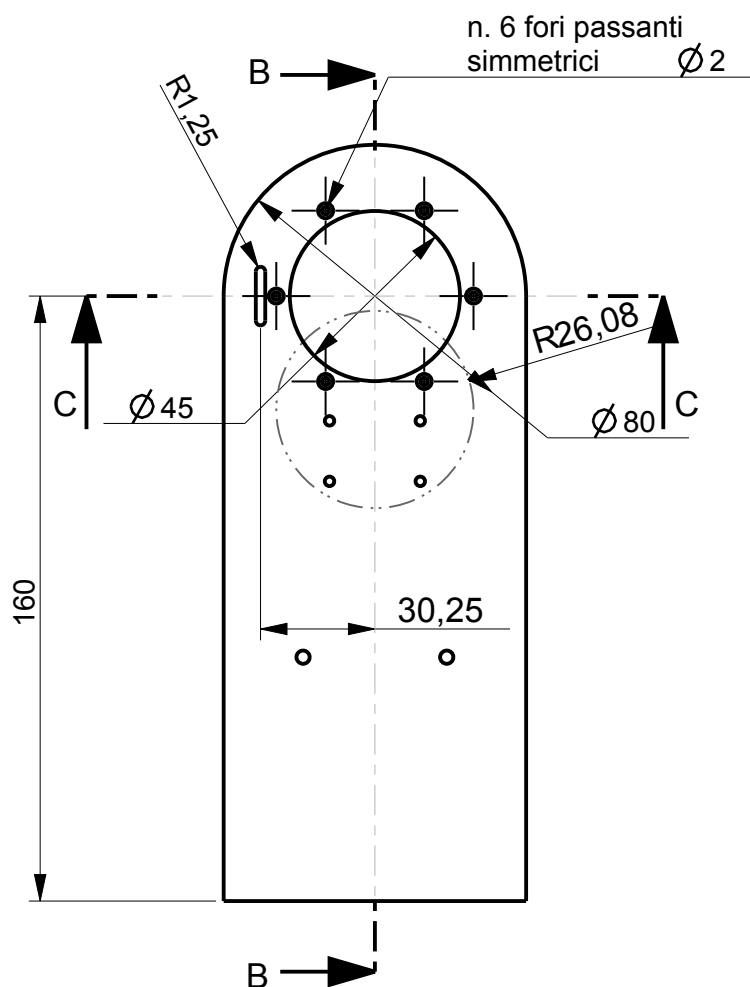


Posizione Position	Esp. Rev.	Data Date	Firma Sign	Descrizione revisione disegno Drawing review description				
Ekymed Spa				Denominazione Part name	Laser motor holder r.2 SX		Codice Part Code	LA_LMH SX
Via Boccioni 2 - 56037 Peccioli (PI) Italy Phone +39 0587 677 713 Fax +39 0587 677 714 http://www.ekymed.com				Completivo Assembly			Data Date	
Progetto Project				Disegnato da Drawn by:	BM		Approvato da Approved by:	
Cliente Customer				SSSA		UNI EN 22768 1-2		
Foglio Sheet				1/1	Formato Format	A4	Tolleranze di lavorazione Manufacturing tolerances	normale
Scala Scale				1,000	Materiale Material	Al2014	Trattamento Treatment	Quantità Quantity
							/	1

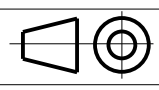
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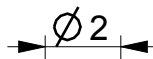
SECTION C-C



SECTION B-B

Posizione		Esp. Rev.	Data	Firma	Descrizione revisione disegno				
Position		Exp. Rev.	Date	Sign	Drawing review description				
Ekymed Spa		Denominazione			Main Board		Codice	MIB	
		Part name			Handpiece		Data	Date	
Via Boccioni 2 - 56037 Peccioli (PI) Italy Phone +39 0587 677 713 Fax +39 0587 677 714 http://www.ekymed.com		Progetto			La Roses		Disegnato da:	BM	
		Project			SSSA		Disegnato da:	BM	
		Foglio			1/1	Formato	A4	Tolleranza di lavorazione	UNI EN 22768 1-2
		Sheet			0,500	Material	Al	Trattamento	/
		Scale			0,500	Material	Al	Trattamento	/
								Quantità	1
								Quantity	1

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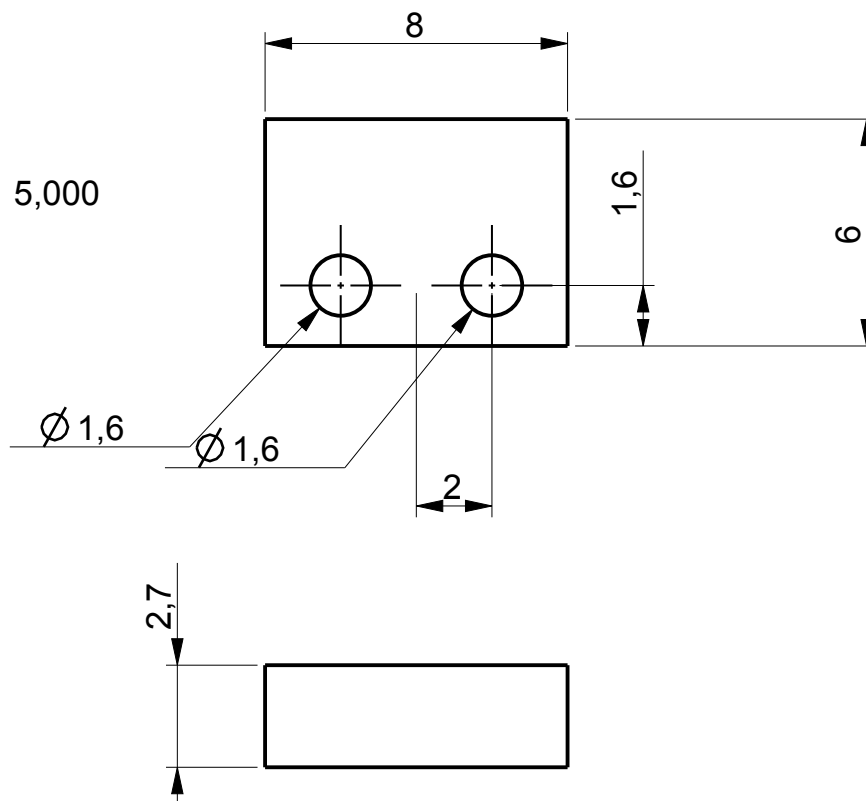


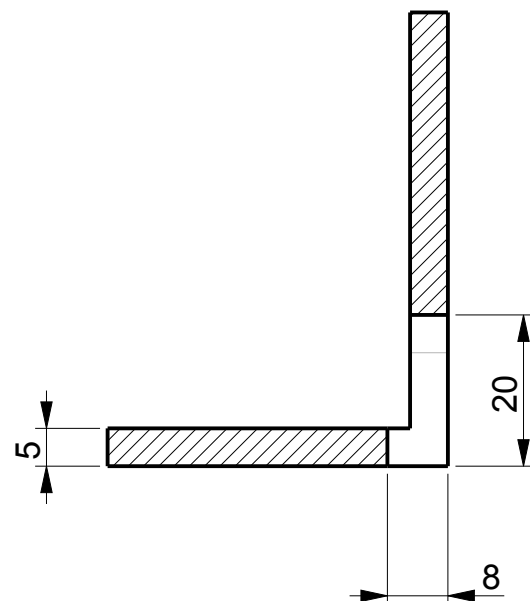
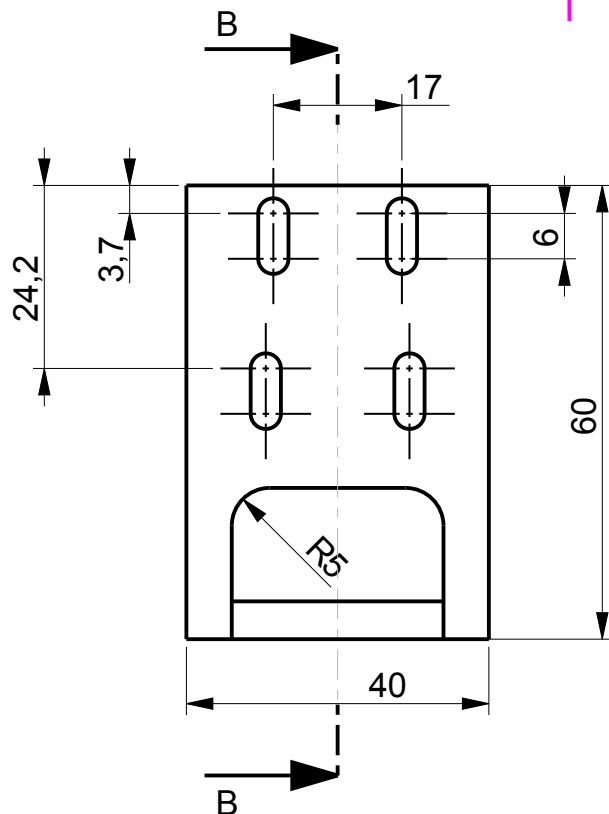
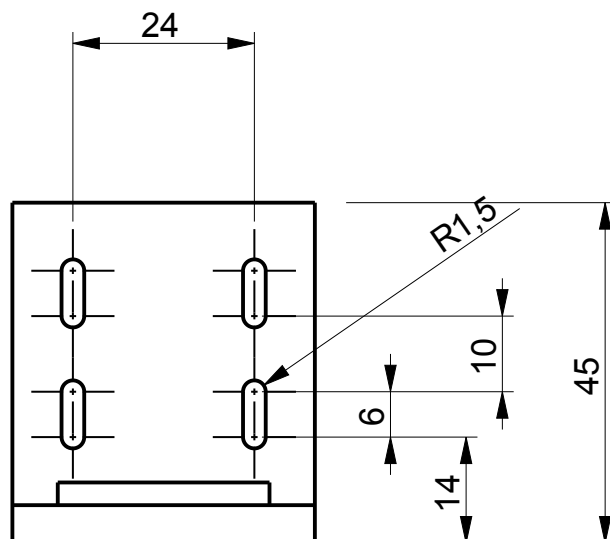
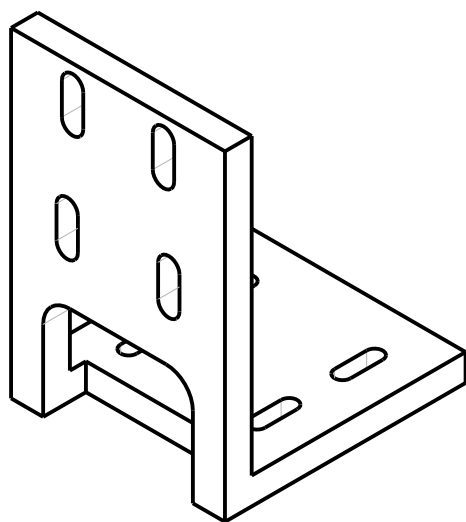
17

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SCALE 5,000'

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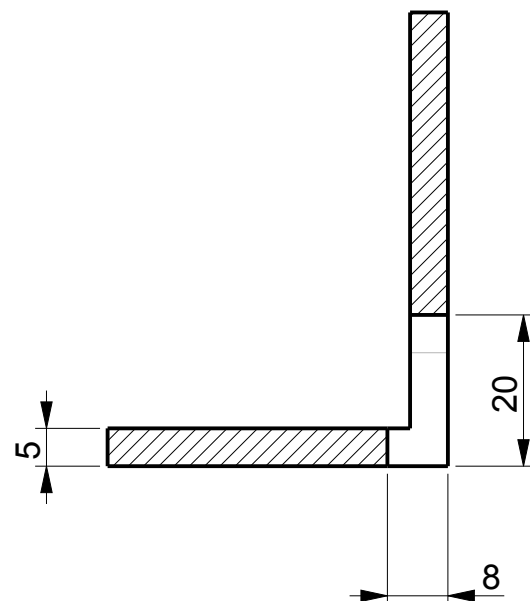
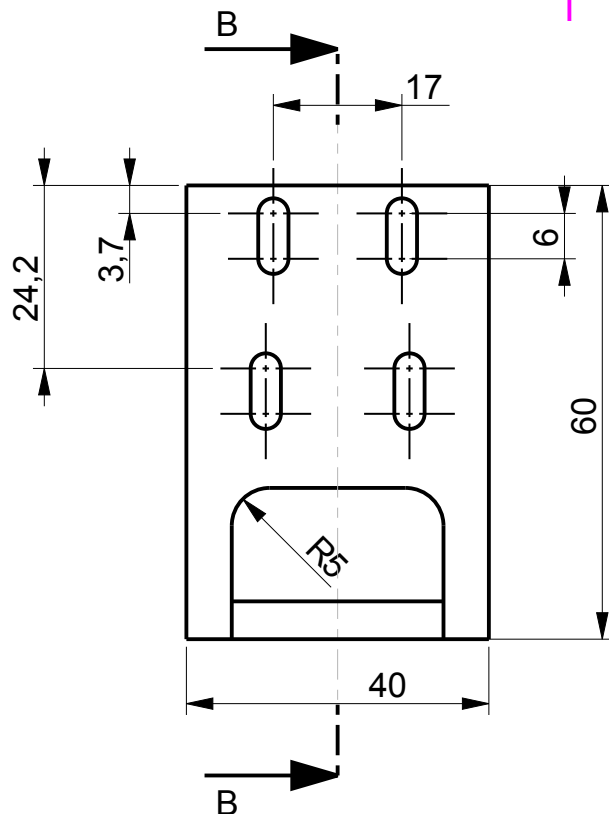
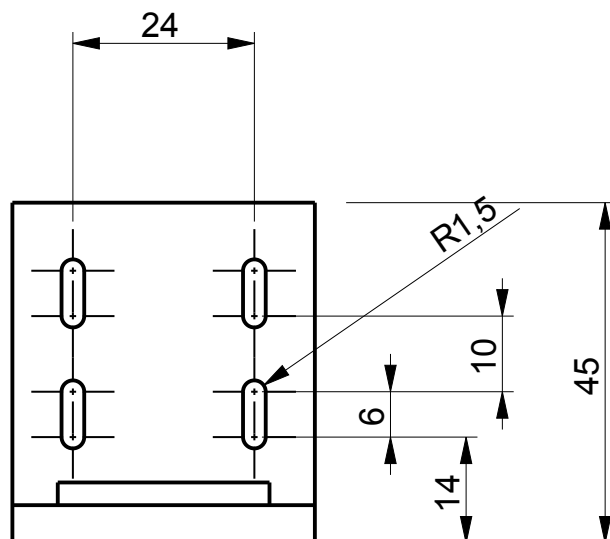
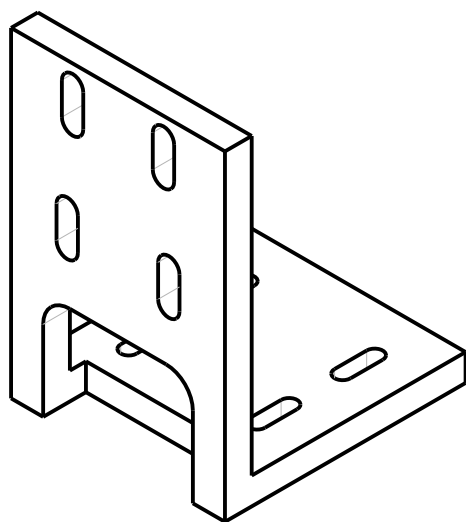
[illegible]



SECTION B-B

Posizione Position	Esp. Rev.	Data Date	Firma Sign	Descrizione revisione disegno Drawing review description				
Ekymed Spa				Denominazione Part name	NIR camera support		Codice Part Code	
Via Boccioni 2 - 56037 Peccioli (PI) Italy Phone +39 0587 677 713 Fax +39 0587 677 714 http://www.ekymed.com				Completamento Assembly			Data Date	
				Progetto Project			Disegnato da: Drawn by:	BM
				Cliente Customer	SSSA		Approvato da: Approved by:	
		Foglio Sheet	1/1	Formato Format	A4	Tolleranze di lavorazione Manufacturing tolerances		UNI EN 22768 1-2
Scala Scale		1,000	Materiale Material	AS2014	Trattamento Treatment	/	Quantità Quantity	1

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SECTION B-B

Posizione Position	Esp. Rev.	Data Date	Firma Sign	Descrizione revisione disegno Drawing review description				
Ekymed Spa				Denominazione Part name	NIR camera support		Codice Part Code	
Via Boccioni 2 - 56037 Peccioli (PI) Italy Phone +39 0587 677 713 Fax +39 0587 677 714 http://www.ekymed.com				Completamento Assembly			Data Date	
				Progetto Project			Disegnato da Drawn by:	BM
				Cliente Customer	SSSA		Approvato da Approved by:	
		Foglio Sheet	1/1	Formato Format	A4	Tolleranze di lavorazione Manufacturing tolerances		UNI EN 22768 1-2
Scala Scale		1,000	Materiale Material	Al2014	Trattamento Treatment	/	Quantità Quantity	1

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1 | 2 | 3 | 4

A

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A

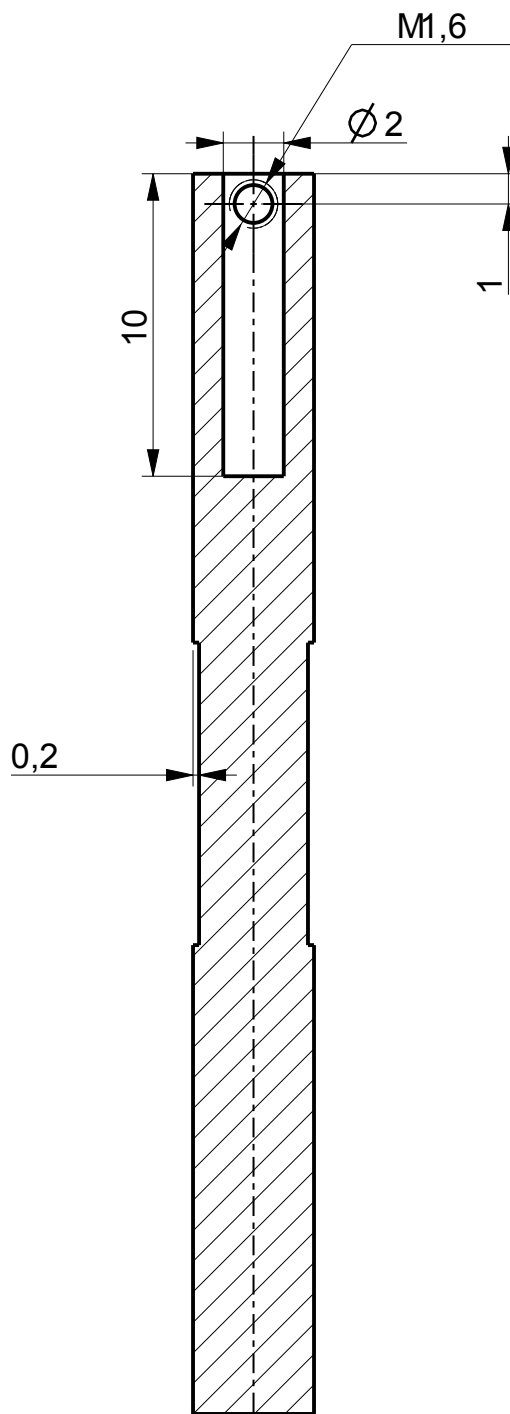
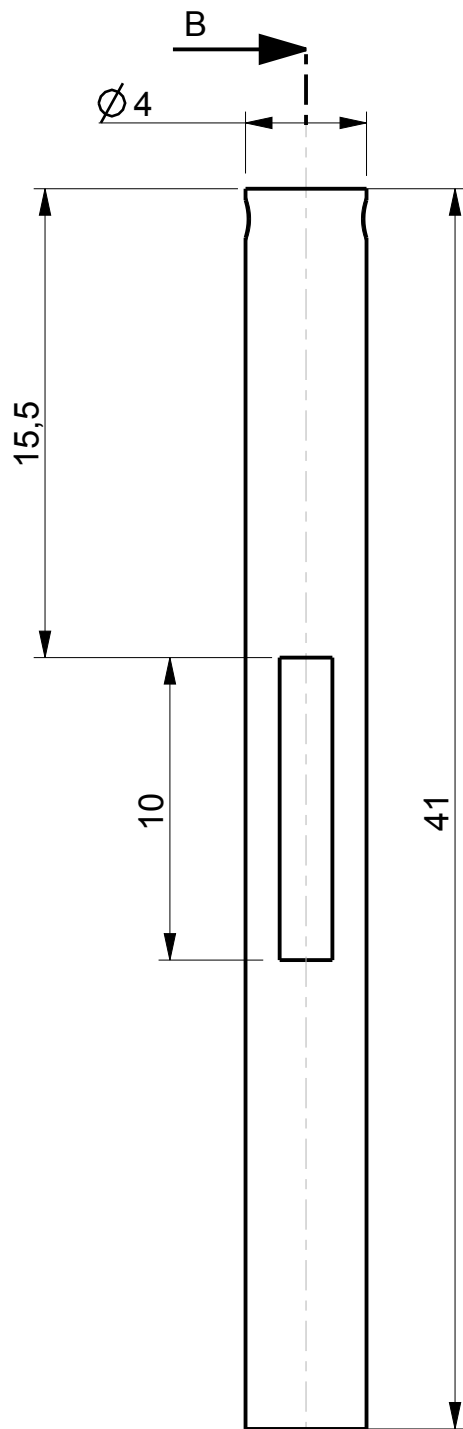
B

C

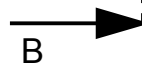
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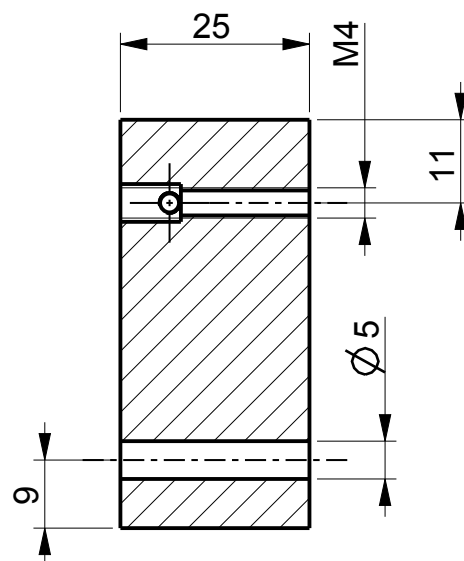
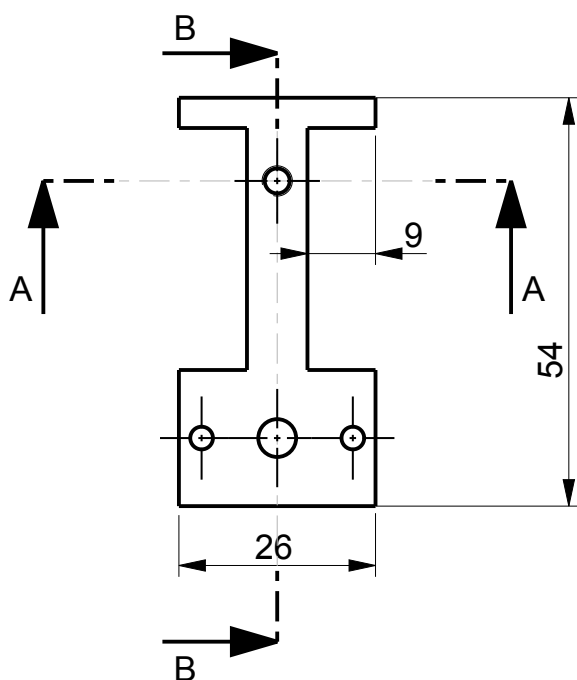
SECTION B-B



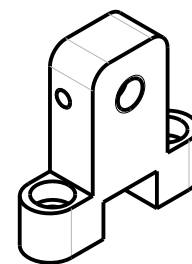
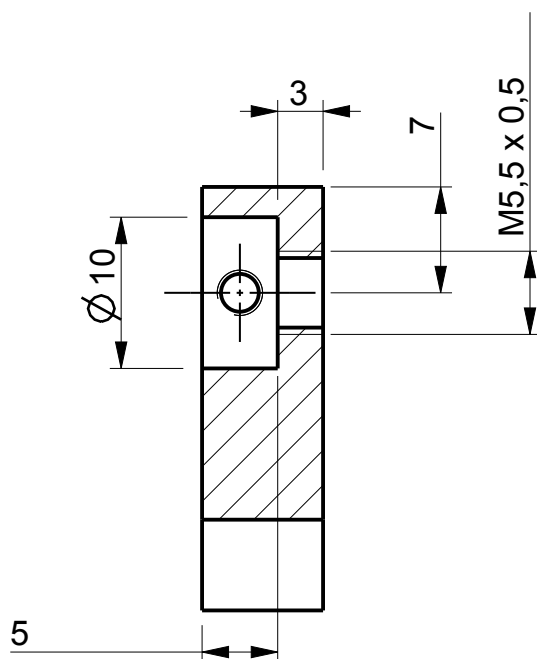
Posizione Position		Esp. Rev.		Data Date		Firma Sign		Descrizione revisione disegno Drawing review description			
Ekymed Spa		Via Boccioni 2 - 56037 Peccioli (PI) Italy Phone +39 0587 677 713 Fax +39 0587 677 714 http://www.ekymed.com		Progetto Project		Client Customer		Laser Shaft			
								Codice Part Code			
								Data Date			
								Disegnato da: Drawn by:			
								Approvato da: Approved by:			
								SSSA			
								UNI EN 22768 1-2			
								normale			
								Quantità Quantity			
								1			

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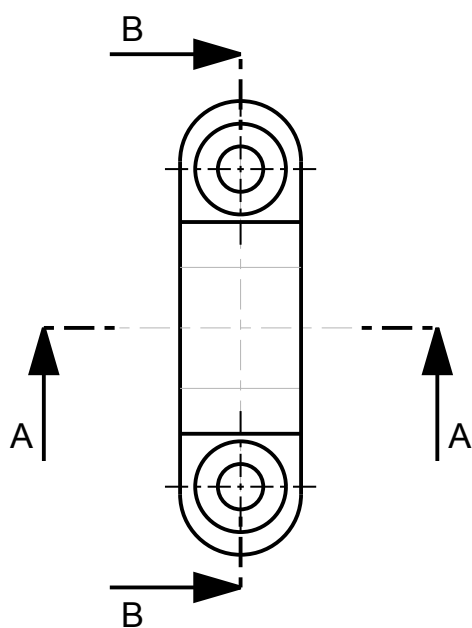
1 | 2 | 3 | 4

[illegible][illegible]

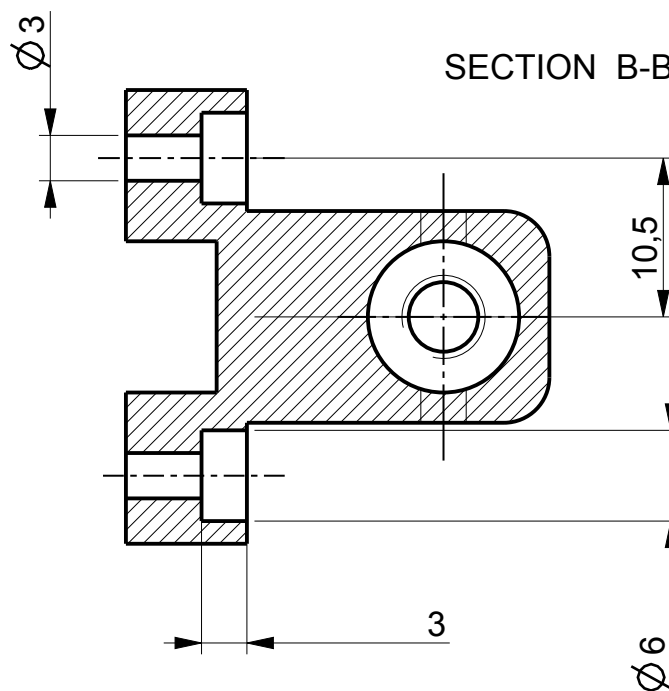
SECTION A-A



SCALE 1,000



SECTION B-B



Posizione Position		Esp. Rev.	Data Date	Firma Sign	Descrizione revisione disegno Drawing review description			
Ekymed Spa		Denominazione Part name		Xalide Motor Housing		Codice Part Code		LA_XMH
Via Boccioni 2 - 56037 Peccioli (PI) Italy Phone +39 0587 677 713 Fax +39 0587 677 714 http://www.ekymed.com		Completivo Assembly		Data Date		Disegnato da: Drawn by:		BM
Progetto Project		Client Customer		SSSA		Approvato da: Approved by:		
Foglio Sheet		1/1	Formato Format	A4	Tolleranze di lavorazione Manufacturing tolerances		UNI EN 22768 1-2	normale
Scala Scale		2,000	Material Material	Al	Trattamento Treatment		/	Quantità Quantity
								1

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